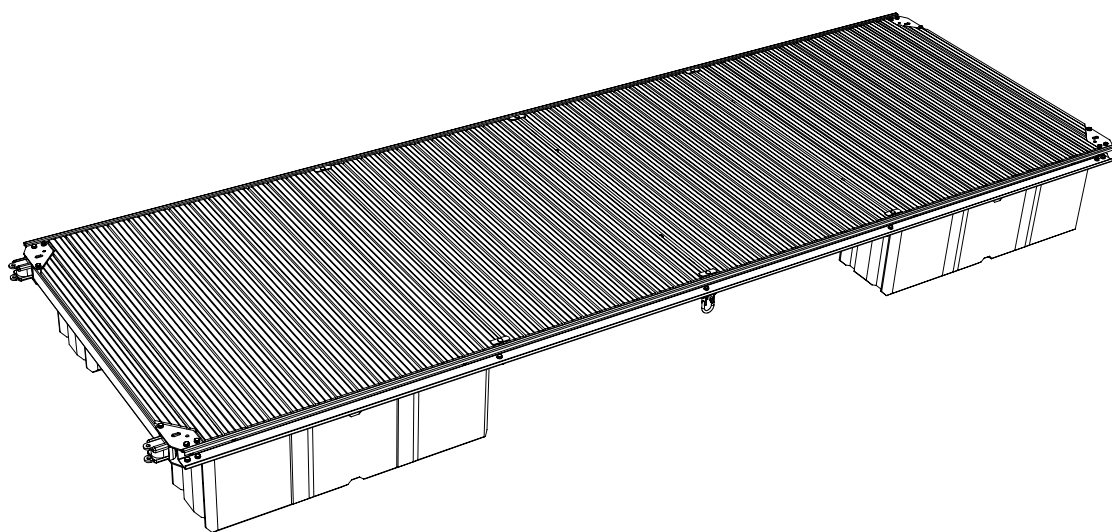


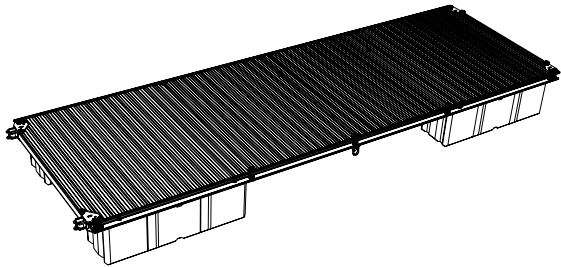
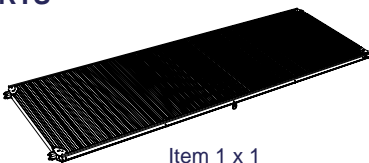
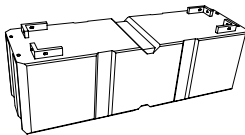

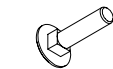
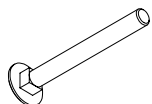


# Steel Pontoons

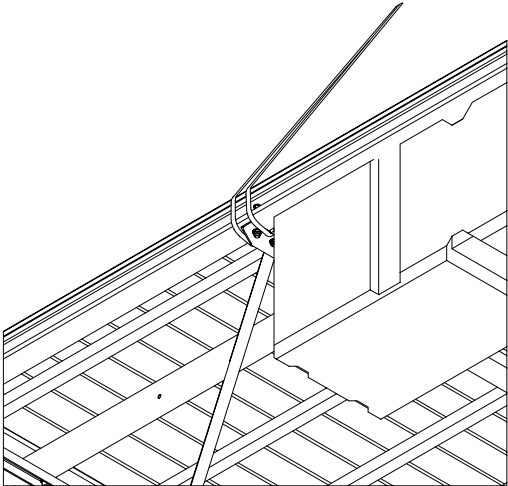
## Assembly of plastic foats.

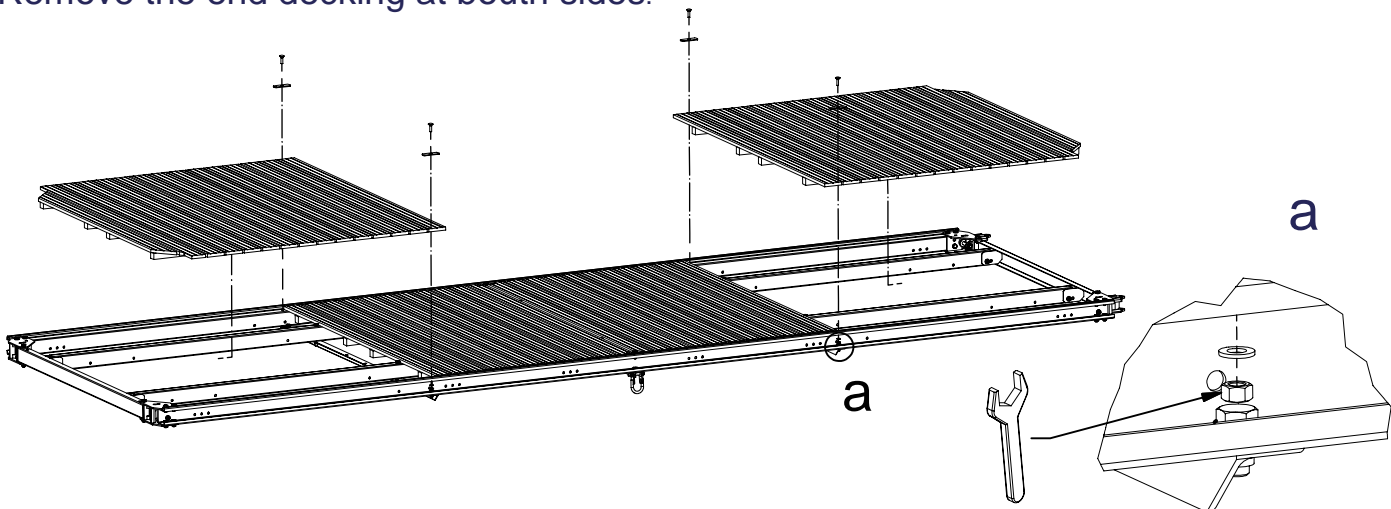


Doc. no.: 1020-20-111AE - Rev: A - Date: 21.09.2006 - Approved: JST

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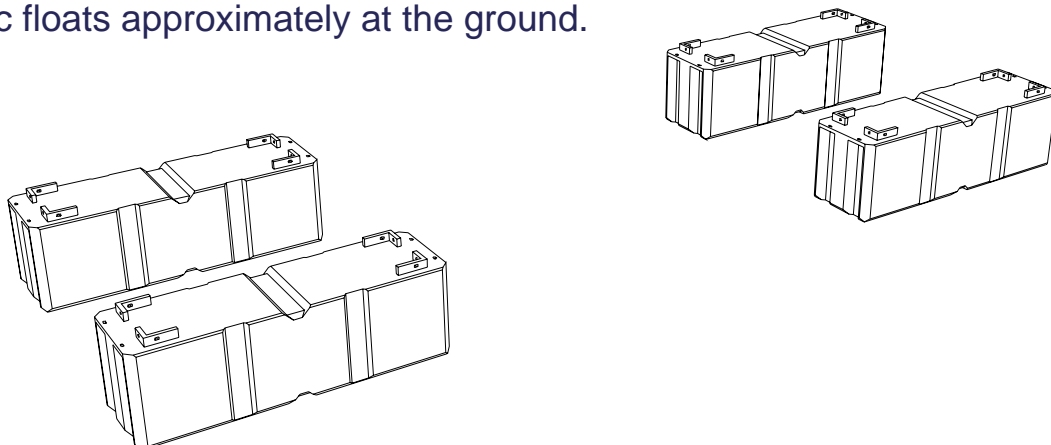
	<h3>PARTS</h3> <div data-bbox="820 232 1190 394">  <p>Item 1 x 1 Pontoon</p> </div> <div data-bbox="887 461 1133 595">  <p>Item 3 x 4 Floats 550l</p> </div> <div data-bbox="983 721 1062 801">  <p>Item 5 x 16 M12 - DIN 934 8.8 VZ</p> </div> <div data-bbox="1279 259 1391 327">  <p>Item 2 x 8 M12 x 50 - DIN 603 VZ</p> </div> <div data-bbox="1279 439 1430 542">  <p>Item 4 x 8 M12 x 110 - DIN 603 VZ</p> </div> <div data-bbox="1279 698 1359 788">  <p>Item 6 x 16 M12 - DIN 125 VZ</p> </div>
<p>Necessary equipment:</p> <div data-bbox="513 609 667 667">  </div> <p>Spanner for: M12</p> <p>Prestressing factor: M12 = 87 Nm</p> <p><b>NB!</b></p> <ul style="list-style-type: none"> <li>- Do not tighten until defomation of any steel or plastic parts.</li> <li>- Do not put the steel construction directly at the ground to prevent damage at the surface.</li> </ul>	

	<p><b>NB!</b></p> <p>Before you start you should study this document carefully.</p> <p>-To lift the construction use only soft slings and secure it round the L bar and then going at the outside of the pontoon as shown at the sketch to the left.</p>
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<h2>Step 1</h2> <p>Remove the end decking at bouth sides.</p> <div data-bbox="92 1630 1490 2136">  </div>
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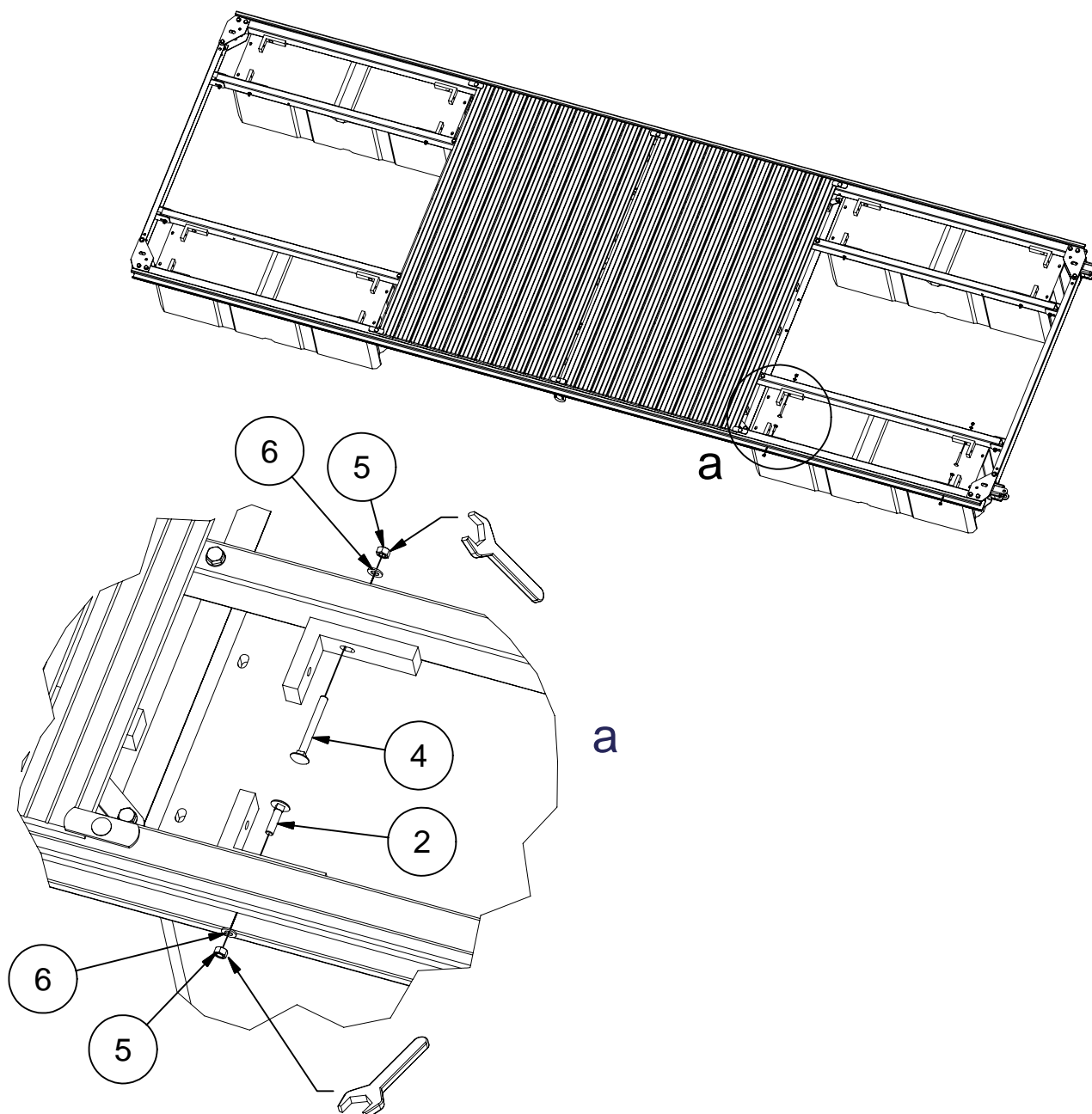
## Step 2

Place the plastic floats approximately at the ground.



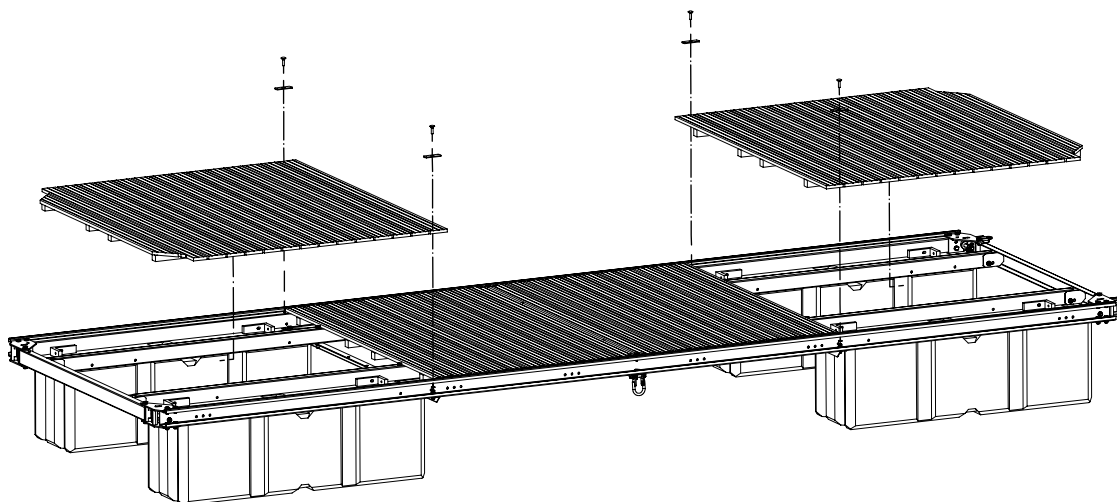
## Step 3

Lift the steelframe upon the top of the floats as shown.



## Step 4

Replace the end deckings.



## Step 5

Lift the Steel pontoons into the water and tow into right position.

