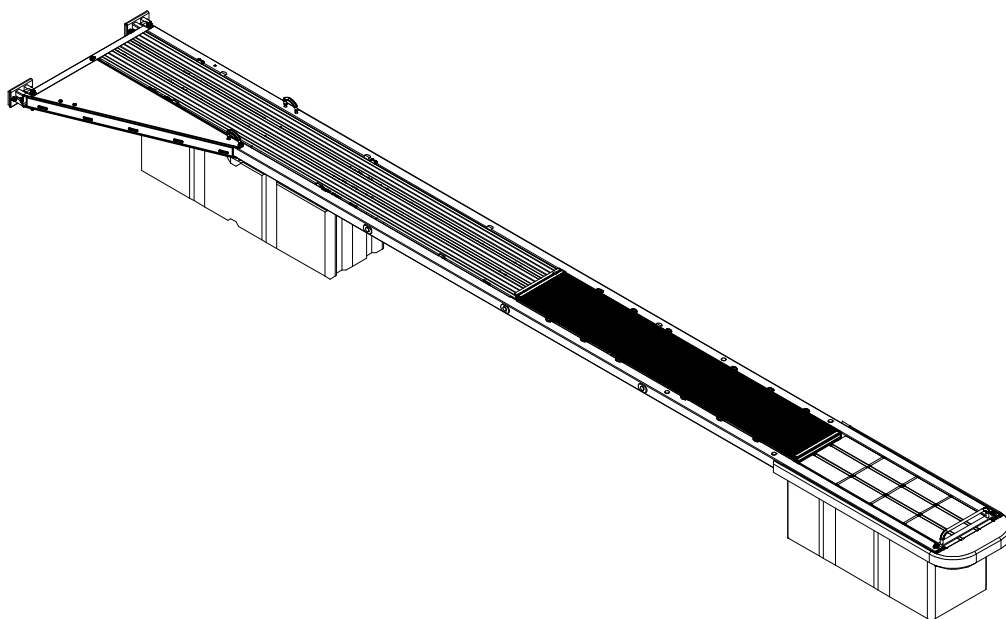


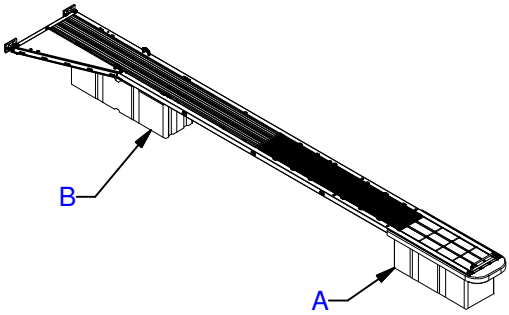
Finger

Assembly of floats at walkable finger.



Doc. no.: 2010-20-103BE - Rev: - - Date: 21.09.2006 - Approved: JST

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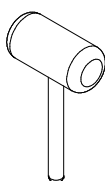
Necessary equipment:

Prestressing factor:


M12 = 87 Nm
M16 = 210 Nm

NB!

- Do not tighten until defomation of any steel or plastic parts.
- Do not put the steel construction directly at the ground to prevent damage at the surface.

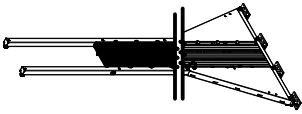
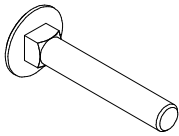


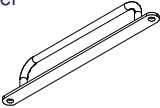
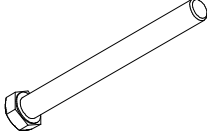


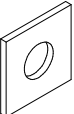

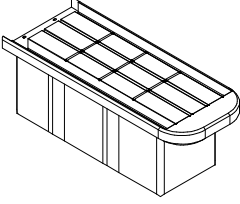




Spanner for:

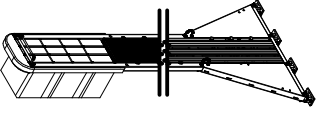
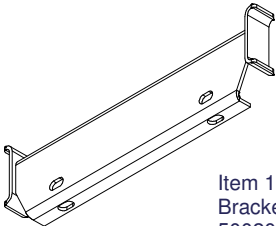
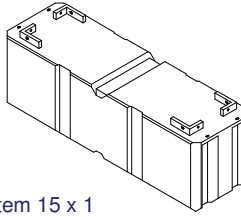
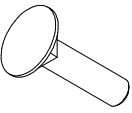




M12 - M16

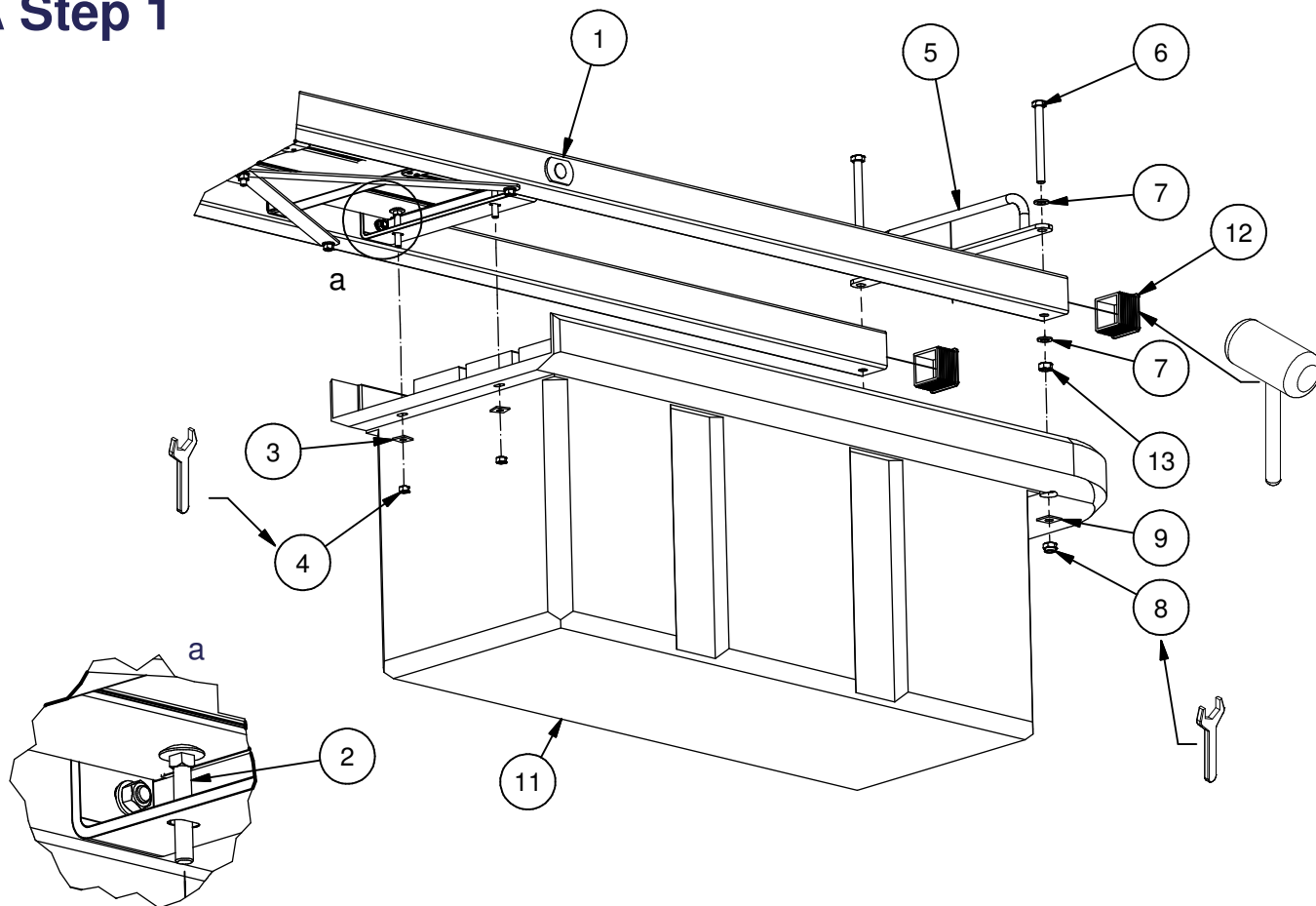
PARTS for: A

 Item 1 x 1 Finger	 Item 2 x 2 Art. no.: 4212075 M12 x 75 - DIN 603 VZ	 Item 3 x 2 Art. no.: 4812004 M12 - DIN 436 VZN	 Item 4 x 2 Art. no.: 4912012 M12 - DIN 985 - A4
 Item 5 x 1 End mooring bow. 5-7m finger Art. no.: 5001195CC 8-12m finger Art. no.: 5001197CC	 Item 6 x 2 Art. no.: 4116160 M16 x 160 - DIN 931 VZ Thread length = 80	 Item 7 x 4 Art. no.: 4816001 M16 - DIN 125 VZ	 Item 8 x 2 Art. no.: 4912016 M16 - DIN 985 A4
 Item 9 x 2 Art. no.: 4816004 M16 - DIN 436 VZN	 Item 10 x 2 Art. No. 4912012 M12 - DIN 934 8.8 VZ	 Item 11 x 1 From 5 to 7m Art. No. 5001759 From 8 to 12m Art. No. 5001763	 Item 12 x 2 Art. No. 9213 for 5-7m Art. No. 9250 for 8-12m
 Item 13 x 2 Art. No. 4916008 M16 - DIN 934 8.8 VZ			

PARTS for: B

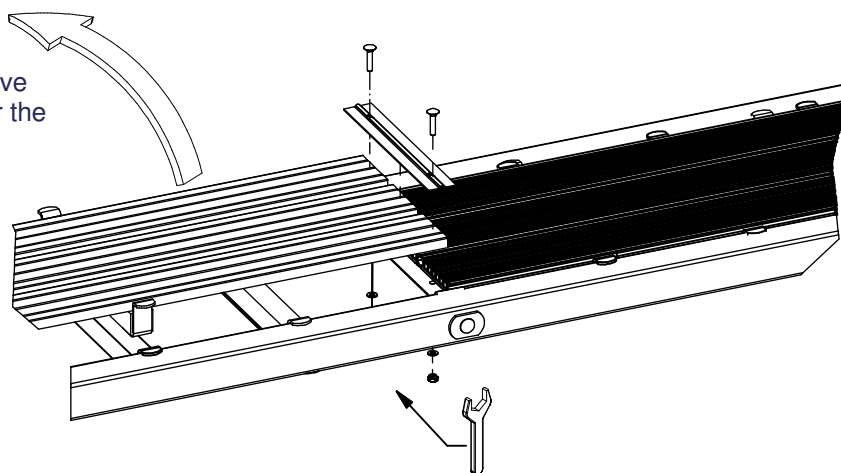
 Item 1 including A	 Item 14 x 2 Bracket Art. No. 5002025CC	 Item 15 x 1 Art. No. 5001762 Float 550I
 Item 16 x 4 Art. No. 4212065 M12 x 65 -DIN 603 8.8 VZ	 Item 3 x 4 Art. no.: 4812004 M12 - DIN 436 VZN	 Item 4 x 4 Art. no.: 4912012 M12 - DIN 985 - A4

A Step 1

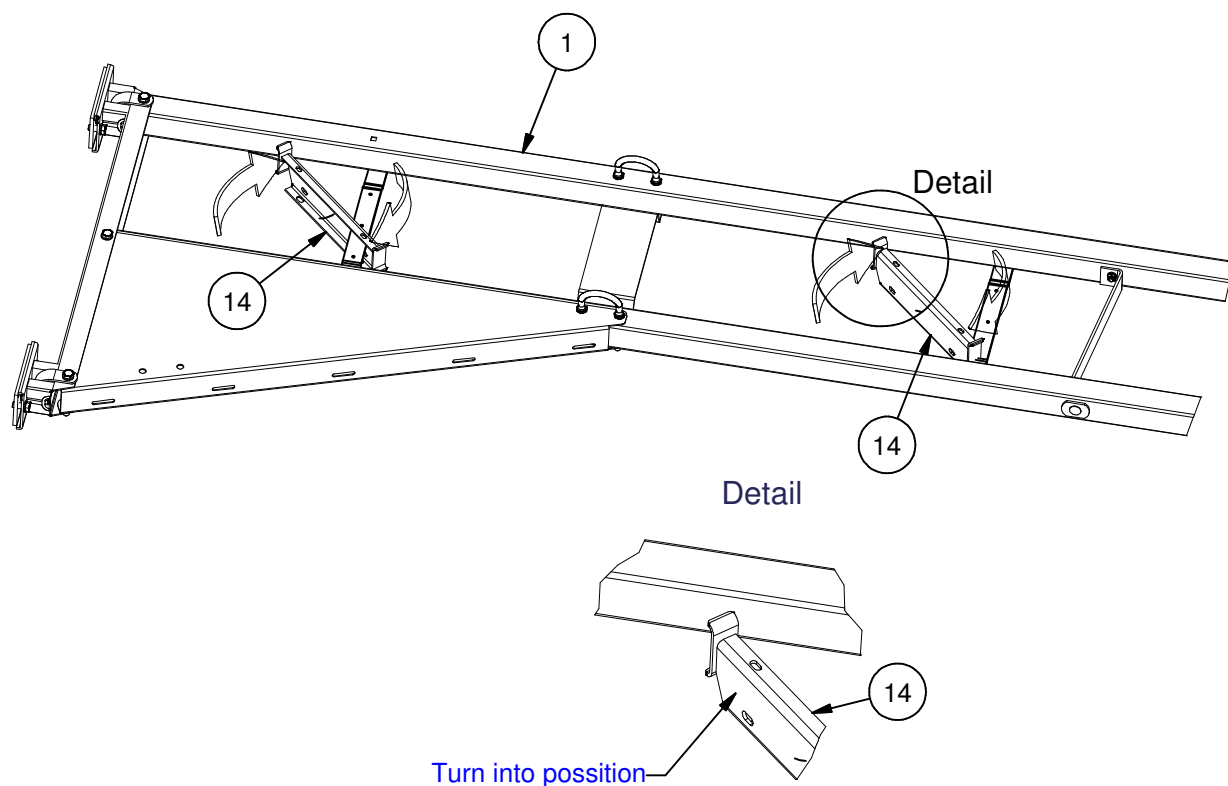


B Step 1

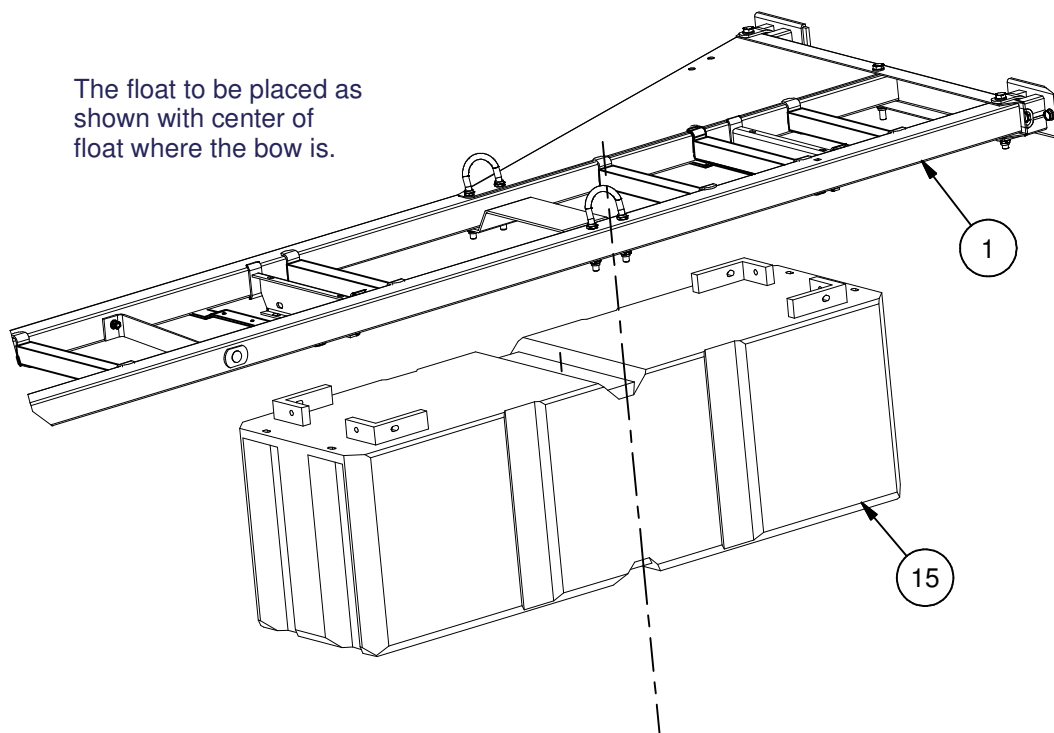
Remove the
decking above
the place for the
extra float.



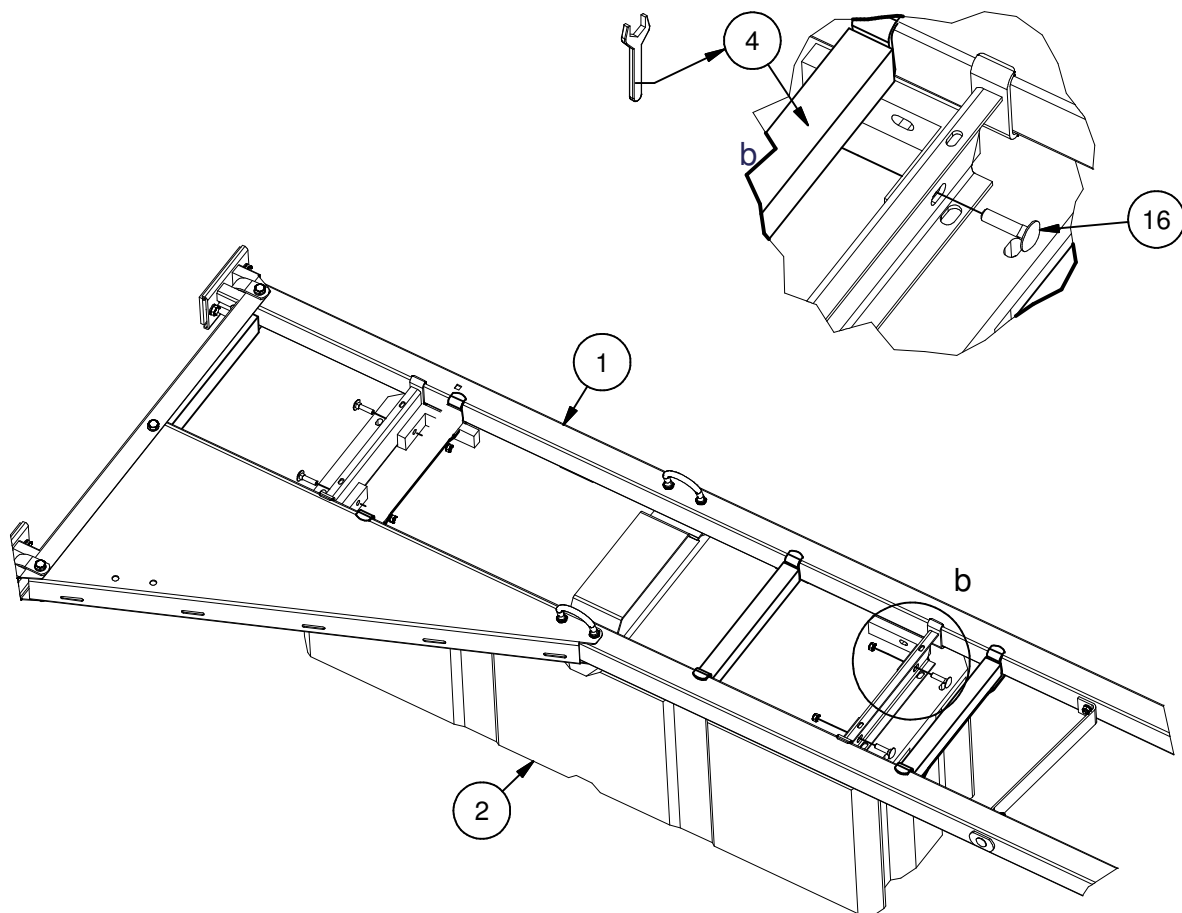
B Step 2



B Step 3



B Step 4



B Step 5

Mount the decking that you removed in B step 1 back into place.

