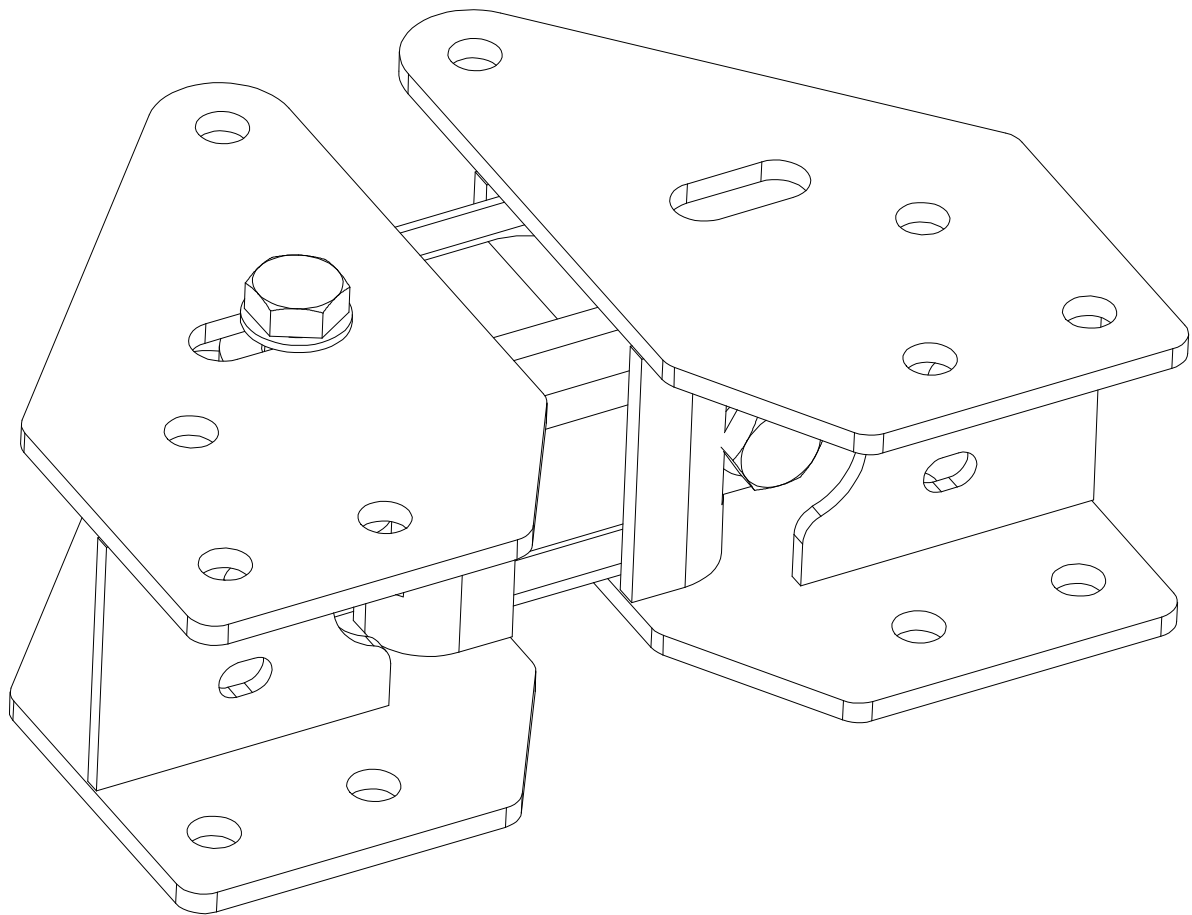
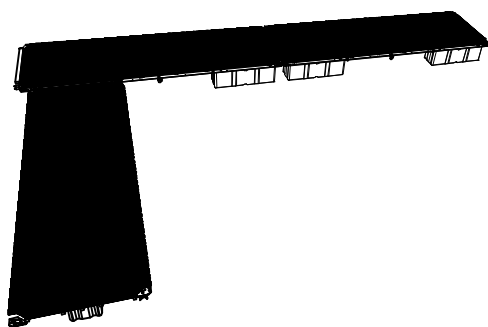


Steel Pontoon

Disassambling and changing of coupling





Necessary equipment:

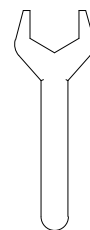
Spanner for M20

Prestressing factor:

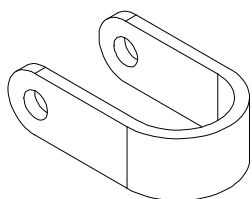
M20 = 412 Nm

NB!

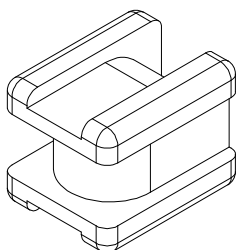
- Do not tighten until defomation of any steel parts.



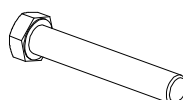
PARTS



Item 1 x 2
Clamp



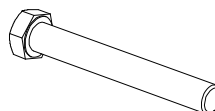
Item 2 x 1
Rubber block



Item 3 x 1
M20 x 120 DIN 931 VZ



Item 5 x 4
20mm DIN 125 VZ



Item 4 x 1
M20 x 150 DIN 931 VZ



Item 6 x 2
M20 - DIN 985 A4

1

